

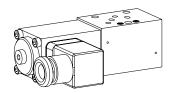
Solenoid operated poppet valve

Sandwich construction

- ◆ 2/2-way
- ◆ normally open and normally closed
- \bullet $\Omega_{max} = 15 \text{ l/min}$
- ◆ p_{max} = 350 bar

NG4-Mini

Wandfluh standard



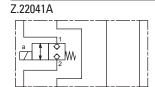
DESCRIPTION

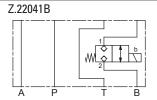
Direct operated 2/2-way solenoid poppet valve in sandwich construction. By means of the pressure tight switching solenoid, the poppet valve spool is opened or closed acting against the spring. Due to the poppet spool construction with pressure compensation on both sides, the flow through the valve is possible in both directions. The seat spool guide is sealed by means of an 0-ring. The metallically sealing seat closes the valve virtually leak free.

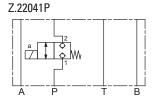
APPLICATION

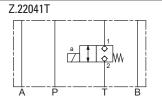
Poppet valves are used where tight closing functions of the valve are essential like leakage-free load holding, clamping or gripping. Miniature values are used where both, reduced dimensions and weight are important.

SYMBOL

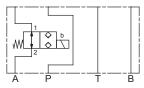


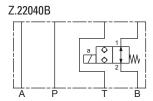




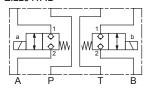












GENERAL SPECIFICATIONS

2/2-way poppet valve
Direct operated
Sandwich construction
NG4-Mini according to Wandfluh standard
Switching solenoid
-25+70 °C (NBR) -20+70 °C (FKM)
1,00 - 1,15 kg (1 solenoid) 1,75 kg (2 solenoids)
150 years

ACTUATION

Actuation	Switching solenoid, wet pin push type, pressure tight
Execution	SIS35V (Data sheet 1.1-110)
Connection	Connector socket DIN EN 175301 – 803



TYPE CODE										
Poppet valve, sandwich co	onstruction						z s	2 2 04 [] - [# [
Solenoid, Super										
2 way (connections)										
2 switching positions										
Nominal size 4-Mini										
Normally closed Normally open		1								
Type list / Function Poppet valve	in P in A and B	P AB	in T in A	T A	in B	В				
Nominal voltage U _N	12 VDC 24 VDC	G12 G24	115 VAC 230 VAC	R115 R230						
Sealing material	NBR FKM (Viton)	D1								
Design index (subject to c	hange)									

ELECTRICAL SPECIFICATIONS

Protection class	IP65
Relative duty factor	100 % DF
Switching frequency	15'000 / h
Service life time	10 ⁷ (number of switching cycles, theoretically)
Voltage tolerance	± 10 % with regard to nominal voltage
Standard nominal voltage	12 VDC, 24VDC, 115 VAC, 230 VAC AC = 50 to 60 Hz, rectifier integrated in the connector socket



Other electrical specifications see data sheet 1.1-110

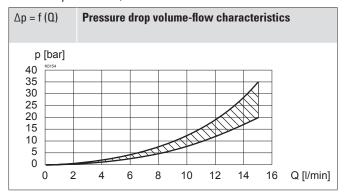
HYDRAULIC SPECIFICATIONS

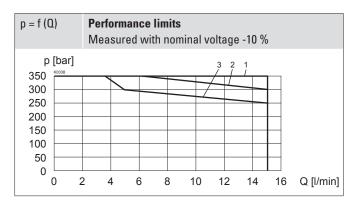
Working pressure	p _{max} = 350 bar
Maximum volume flow	O _{max} = 15 l/min, see characteristic
Volume flow direction	Any (see characteristic)
Leakage oil	Poppet type, max. 0,05 ml / min (approx. 1 drop / min) at 30 cSt
Fluid	Mineral oil, other fluid on request
Viscosity range	12 mm²/s320 mm²/s
Temperature range fluid	-25+70 °C (NBR) -20+70 °C (FKM)
Contamination efficiency	Class 20 / 18 / 14
Filtration	Required filtration grade β 1016 \geq 75, see data sheet 1.0-50



PERFORMANCE SPECIFICATIONS

Oil viscosity $v = 30 \text{ mm}^2/\text{s}$





	Flow direction		
Туре	1 → 2	$2 \rightarrow 1$	
ZS22041.	1	3	
ZS22040.	1	3	

Attention!

Long periods of non-actuation can reduce the switching performance



STANDARDS

Mounting interface	Wandfluh standard
Solenoids	DIN VDE 0580
Connection execution D	DIN EN 175301 – 803
Protection class	EN 60 529
Contamination efficiency	ISO 4406

ACCESSORIES

Fixing screws	Data sheet 1.0-60
Threaded subplates	Data sheet 2.9-05
Multi-station subplates	Data sheet 2.9-45
Horizontal mounting blocks	Data sheet 2.9-85
Technical explanations	Data sheet 1.0-100
Filtration	Data sheet 1.0-50
Relative duty factor	Data sheet 1.1-430

MANUAL OVERRIDE

Screw plug (HB0), no actuation possible Optionally: See data sheet 1.1-300 and 1.1-311.

COMMISSIONING

Attention!

When commissioning, the valve must be vented under pressure (max. two rotations of screw E).

SURFACE TREATMENT

- ◆ The sandwich bodies made of steel are zinc-phosphated
- ◆ The solenoid and the cover are zinc coated
- ◆ The socket head screws are zinc coated

SEALING MATERIAL

NBR or FKM (Viton) as standard, choice in the type code

INSTALLATION NOTES

Mounting type	Sandwich mounting
	3 fixing holes for
	socket head screws or studs M5
Mounting position	Any, preferably horizontal
Tightening torque	Fixing screws M _D = 5,2 Nm (screw quality 8.8, zinc coated)

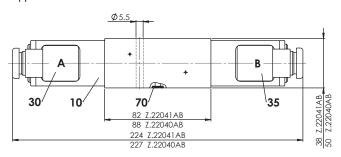
VALVES INSTALLED

The central functioning element is the poppet valve cartridge NG4, data sheet 1.11-2020.



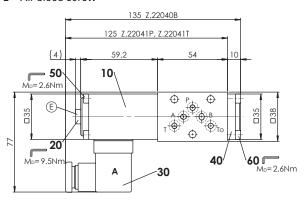
DIMENSIONS

Poppet valves in A and B

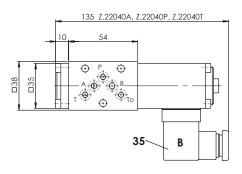


Poppet valve in B, P or T

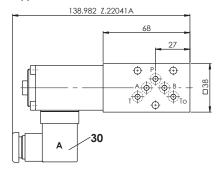
E = Air bleed screw



Poppet valve in A



Poppet valve in A



Poppet valve in B

139 Z.22041B

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PARTS LIST

Position	Article	Description
10	260.5	Solenoid SIS35V
20	239.2033	Screw plug HB0 (incl. seal)
30	219.2001	Mating connector DIN EN 175301-803 grey
35	219.2002	Mating connector DIN EN 175301-803 black
40	057.4201	Cover
50	246.1161	Socket head screw M4 x 60 DIN 912
60	246.1113	Socket head screw M4 x 12 DIN 912
	160.2052 160.6052	O-ring ID 5,28 x 1,78 (NBR) O-ring ID 5,28 x 1,78 (FKM)

HYDRAULIC CONNECTION

