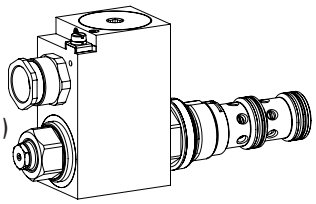
Proportional pressure reducing cartridge

- pilot operated
- Q_{max} = 160 l/min
- p_{max} = 400 bar
- $p_{N\ red\ max}$ = 350 bar

M33 x 2
ISO 7789



Ex db IIC T6, T4 Gb (Zone 1)
Ex tb III C T80 °C, T130 °C Db (Zone 21)
Ex db I Mb
Ⓔx II 2 G Ex db IIC T6, T4
Ⓔx II 2 D Ex tb III C T80 °C, T130 °C
Ⓔx I M2 Ex db I Mb
Class I, Division 1, Group A, B, C, D T4
Class II & III, Division I, Group E, F, G T4

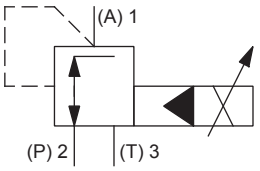
DESCRIPTION

Pilot operated proportional pressure reducing valve in screw-in cartridge construction for cavity according to ISO 7789. Proportionally to the solenoid current, the solenoid force and the pressure in port A (1) rise. The valve functions practically independently of the pressure in port P (2). Pressure increase in the consumer port A (1) to above the adjusted value, e.g. through an active consumer, is avoided by discharging excess oil to the tank T (3). With the solenoid deenergised, the oil flows freely from port P (2) to consumer port A (1). For the control, Wandfluh proportional amplifiers are available (see register 1.13). The pressure tight encapsulated Ex-protection solenoid coil prevents an explosion on the inside penetrating to the outside as well as an ignitable surface temperature.

APPLICATION

These valves are suitable for applications in explosion-hazard areas, open cast and also in mines. The electrical remote control in conjunction with process controls allows economical solutions with repeatable processes. The screw-in cartridge is perfectly suitable for installation in control blocks and is installed in sandwich- (vertical stacked systems) and in flange plates (corresponding data sheets in this register). For machining the cartridge cavity in steel and aluminum blocks, cavity tools are available (hire or purchase). Please refer to the data sheets in register 2.13.

SYMBOL



CERTIFICATES

	Surface	Mining	Standard -25 °C to…	M248 Electronic
ATEX / UKEX	x	x	x	x
IECEx	x	x	x	x
CCC	x	x	x	x
EAC	x	x	x	x
Australia	x	x	x	
MA		x	x	x
USA / Canada	x		x	x
PESO	x		x	x

The certificates can be found on www.wandfluh.com

GENERAL SPECIFICATIONS

Designation	Proportional pressure reducing valve
Construction	Pilot operated
Mounting	Screw-in cartridge construction
Nominal size	M33 x 2 according to ISO 7789
Actuation	Proportional solenoid
Ambient temperature	**Operation as T6** -25…+40 °C (L9) **Operation as T4** -25…+90 °C (L9) -25…+70 °C (L15)
Weight	2,4 kg
MTTFd	150 years

ACTUATION

Actuation	Proportional solenoid, wet pin push type, pressure tight
Execution	MKY45 / 18x60 (Data sheet 1.1-183)
Connection	Cable gland for cable Ø 6,5…14 mm

Attention! The UC execution is always supplied without cable gland

TYPE CODE

M V B PM33 - [ ] - [ ] / [ ] / [ ] - [ ] [ ] # [ ]

Pressure reducing valve

Pilot operated

Proportional, explosion proof execution Ex d

Screw-in cartridge M33 x 2

Execution		L9		L15	
Nominal pressure range $p_{N\,red}$ [bar]	80	220	100	275
	160	280	200	350

Nominal voltage U_N	12 VDC	G12
	24 VDC	G24

			Ambient temperature up to:
Nominal power P_N	9 W	L9	40 °C or 90 °C
	15 W	L15	70 °C

Certification	ATEX, UKEX, IECEx, EAC, CCC		USA / Canada	UC-M187
	Australia	AU	India	PE
	MA	MA		

Sealing material	NBR	
	FKM (Viton)	D1

Options	without	
	amplifier	M248

Design index (subject to change)

2.3-654

HYDRAULIC SPECIFICATIONS

Working pressure	p_{max} = 400 bar
Nominal pressure range	**Execution L9** $P_{N\,red}$ = 80 bar, 160 bar, 220 bar, 280 bar **Execution L15** $P_{N\,red}$ = 100 bar, 200 bar, 275 bar, 350 bar
Volume flow range	Q = 0…160 l/min
Leakage oil	See characteristics
Hysteresis	≤ 5 % at optimal dither signal
Repeatability	≤ 2 % at optimal dither signal
Fluid	Mineral oil, other fluid on request
Viscosity range	12 mm²/s…320 mm²/s
Temperature range fluid	**Operation as T6** NBR -25…+40 °C (L9) FKM -20…+40 °C (L9) **Operation as T4** NBR -25…+70 °C (L9 or L15) FKM -20…+70 °C (L9 or L15)
Contamination efficiency	Class 18 / 16 / 13
Filtration	Required filtration grade ß 6…10 ≥ 75, see data sheet 1.0-50

ELECTRICAL SPECIFICATIONS

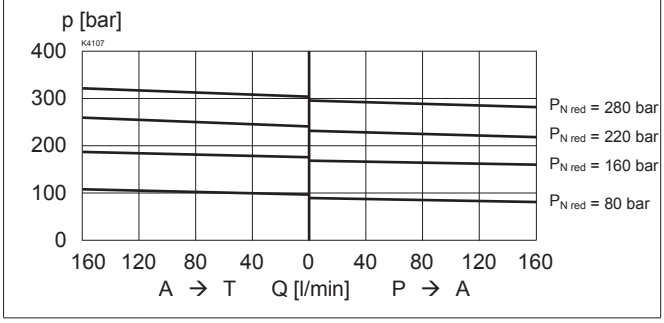
Protection class	IP65 / 66 / 67
Relative duty factor	100 % DF
Voltage tolerance	± 10 % with regard to nominal voltage
Standard nominal voltage	12 VDC, 24 VDC
Limiting current at… °C	**L9, 40 °C** I_G = 625 mA (12 VDC) I_G = 305 mA (24 VDC) **L15, 50 °C** I_G = 950 mA (12 VDC) I_G = 450 mA (24 VDC) **L15, 70 °C** I_G = 910 mA (12 VDC) I_G = 420 mA (24 VDC)
Standard nominal power	9 W, 15 W
Temperature class	Nominal power 9 W: T1…T6 Nominal power 15 W: T1…T4

Note! Other electrical specifications see data sheet 1.1-183

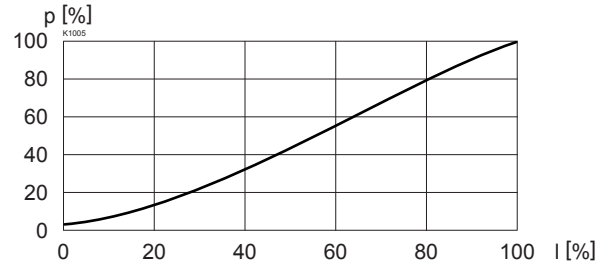
PERFORMANCE SPECIFICATIONS EXECUTION L9 (MEASURED AT 40 °C)

Oil viscosity υ = 30 mm²/s

$p_{red} = f(Q)$ **Pressure volume flow characteristics**
Maximal adjustable pressure



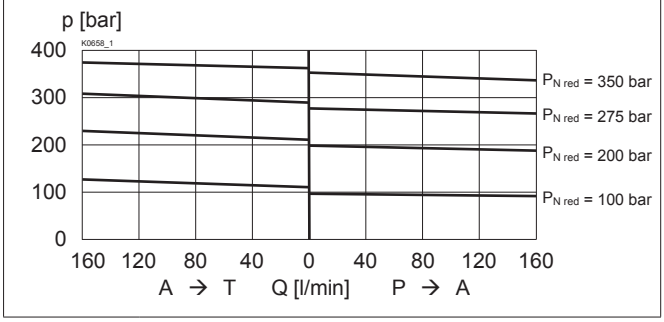
$p_{red} = f(n)$ **Pressure adjustment characteristics**
Measured at Q = 1 l/min (static)



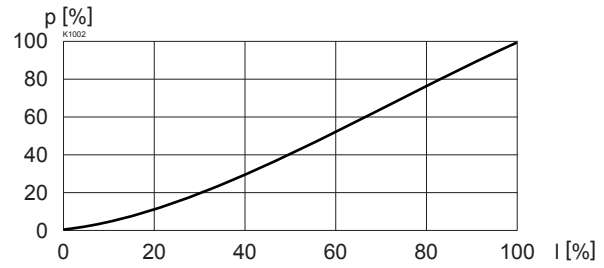
PERFORMANCE SPECIFICATIONS EXECUTION L15 (MEASURED AT 50 °C)

Oil viscosity υ = 30 mm²/s

$p_{red} = f(Q)$ **Pressure volume flow characteristics**
Maximal adjustable pressure



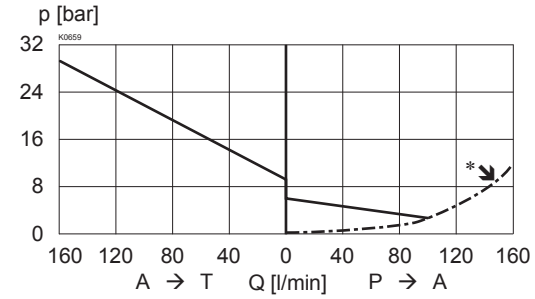
$p_{red} = f(n)$ **Pressure adjustment characteristics**
Measured at Q = 1 l/min (static)



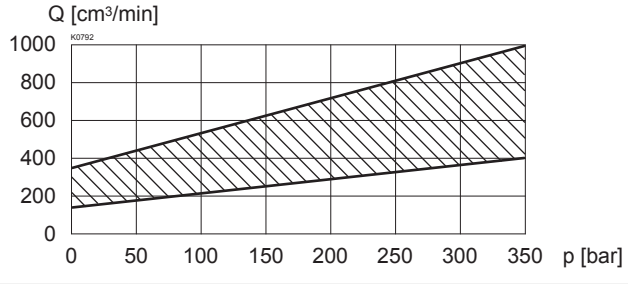
PERFORMANCE SPECIFICATIONS

Oil viscosity υ = 30 mm²/s

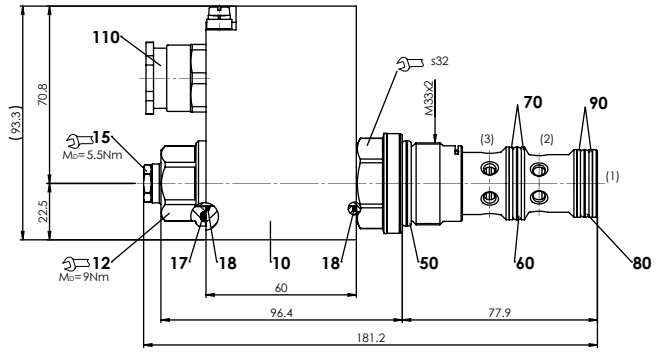
$p_{red} = f(Q)$ **Pressure volume flow characteristics**
Minimal adjustable pressure
*Consumer resistance depending on the system



$Q_L = f(p)$ **Leakage volume flow characteristic**
A (1) → T (3) (Druck in P (2) = 350 bar)

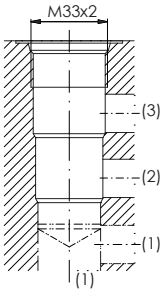


DIMENSIONS



HYDRAULIC CONNECTION

Cavity drawing according to ISO 7789–33–04–0–98



Note! For detailed cavity drawing and cavity tools see data sheet 2.13-1040

PARTS LIST

Position	Article	Description
10	263.6...	Solenoid coil MK.45 / 18 x 60
12	154.2603	Knurled nut Ex M18 x 1,5 x 18
15	253.8000	Manual override HB4,5
110	111.1080	Cable gland M20 x 1,5
	251.5908	Seal kit MVPPM33

Seal kit consisting of:

17	O-ring	ID 25,07 x 2,62
18	O-ring	ID 17,17 x 1,78
50	O-ring	ID 29,82 x 2,62
60	O-ring	ID 23,47 x 2,62
70	Back. ring	PTFE rd 24,5 x 29 x 1,4
80	O-ring	ID 21,89 x 2,62
90	Back. ring	PTFE rd 22,5 x 27 x 1,4

ACCESSORIES

Proportional amplifier	Register 1.13
Threaded body	Data sheet 2.9-210
Technical explanations	Data sheet 1.0-100
Filtration	Data sheet 1.0-50

MANUAL OVERRIDE

Standard: HB4,5

Optionally: Screw plug (HB0), no actuation possible.

Attention! If the manual override is actuated, the nominal pressure level may be exceeded.

STANDARDS

Cartridge cavity	ISO 7789
Explosion protection	Directive 2014 / 34 / EU (ATEX)
Flameproof enclosure	EN / IEC / UL 60079-1, 31
Cable entry	EN 60079-0, 1, 7, 15, 31
Protection class	EN 60 529
Contamination efficiency	ISO 4406

SEALING MATERIAL

NBR or FKM (Viton) as standard, choice in the type code

SURFACE TREATMENT

- The cartridge body, the slip-on coil and the armature tube are zinc-nickel coated

INSTALLATION NOTES

Mounting type	Screw-in cartridge M33 x 2
Mounting position	Any, preferably horizontal
Tightening torque	M_D = 80 Nm Screw-in cartridge M_D = 9 Nm knurled nut M_D = 9,5 Nm HB0 M_D = 5,5 Nm HB4,5

Attention! For stack assembly please observe the remarks in the operating instructions

COMMISSIONING

Attention! The solenoid coil must only be put into operation, if the requirements of the operating instructions supplied are observed to their full extent. In case of non-observance, no liability can be assumed.